

Work Order ID 63481

Wednesday, November 03, 2010 10:04:35 A

Page 1

Item ID: D2856-400-720

Accept

Setup Start

Revision ID:

Stop

Item Name: Abrasion Strip

Start Date: 11/2/2010 Start Qty: 40.00

Cust Item ID:

Required Date: 11/16/2010 Req'd Qty: 40.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10/11/03

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2856

Rev A

100

0.00



Small Fab

Packaging

Memo

0.00

Packaging

Cut as per dwg D2856

EB 10/11/08 (40)

110

0.00



QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

EB 10/11/09
measured at 7.20"

40

120

0.00



Identify as per dwg & Stock Location: 409

Packaging

Memo

0.00

Packaging

EC 10/11/09 (40)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 63481

Wednesday, November 03, 2010 10:04:35 A



Page 2

Item ID: D2856-400-720

Accept



Setup Start



Revision ID:

Stop



Item Name: Abrasion Strip

Start Date: 11/2/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 11/16/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/09
ME
10-11-9

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Wednesday, November 03, 2010 10:04:39 AM

Page 1

Work Order ID: 63481

Parent Item: D2856-400-720

Parent Item Name: Abrasion Strip



Start Date: 11/2/2010

Required Date: 11/16/2010

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A 10.11.02 as per revA DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|-----------|--|--------------|----|--|--|-----|---|----------|-----|----|--|--|--|
| D2856-400 | | Manufactured | No | | | 100 | f | 175.2500 | 0.6 | 24 | | | |
|-----------|--|--------------|----|--|--|-----|---|----------|-----|----|--|--|--|



Abrasion Strip



EP 10/11/08

Location

Loc Qty

Loc Code

ST403

175.2500421

56626

0.00004211

59920

175.25

24

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries



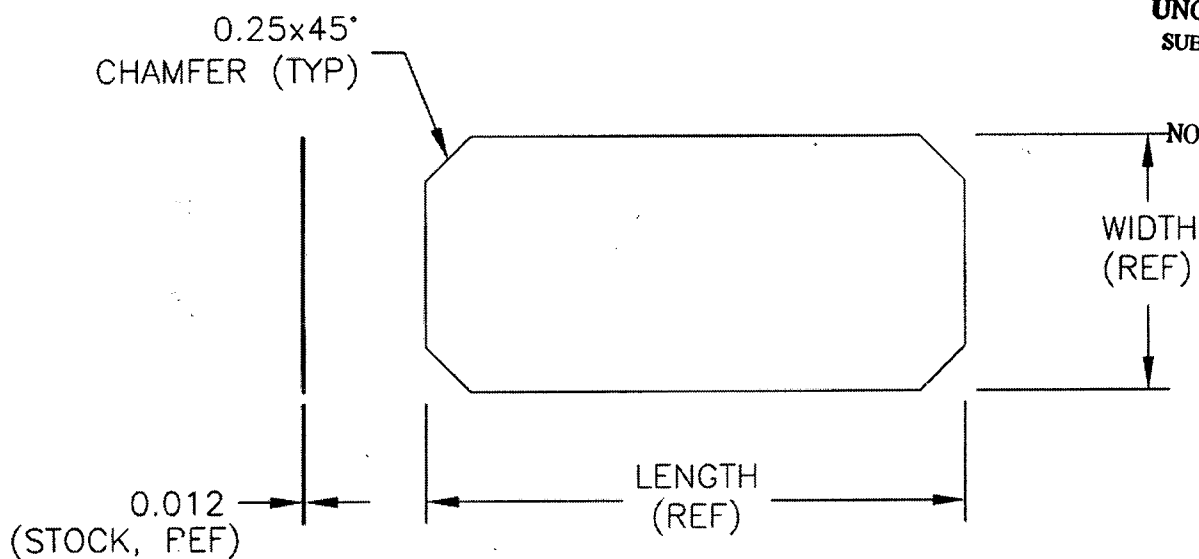
| | | | |
|---------------------|-----------------------|---|------------------------|
| DESIGN <i>CP</i> | DRAWN BY <i>CP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>A</i> | APPROVED <i>A</i> | DRAWING NO. D2856 | REV. A SHEET 1 OF 1 |
| DATE 00.11.17 | | TITLE ABRASION STRIP | SCALE NTS |
| A | 00.11.17 | NEW ISSUE | |

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. *63481*
010-11-02



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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